

General-Purpose AC Servo MELSERVO-J3

Fully Closed Loop Control Compatible AC Servo Amplifier MR-J3-B-RJ006 (B type)

New, fully closed loop control compatible servo amplifier, MR-J3-B-RJ006 (0.05 to 22kW) has been added to MELSERVO-J3 SSCNET III type.

Retaining the high performance, high functionality and usability of the MELSERVO-J3 Series, MR-J3-B-RJ006 is able to read position feedback signals from a load side encoder such as a linear encoder. MR-J3-B-RJ006 has realized less installation space and less wiring as compared to the existing MR-J2S Series.

Also, users can configure systems that meet their requirements with a wide variety of linear encoder models.

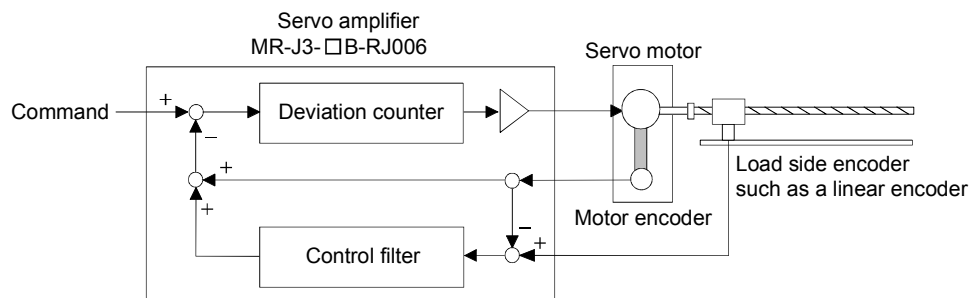


■ Features

- High accuracy position control is possible with the fully closed loop system.
- Dual feedback control provides the highest possible positioning response by using the position feedback signals from the motor encoder during high-speed rotation, and from the load side encoder, such as a linear encoder, when positioning (stopping).
- High-speed, high-accuracy and high-reliability system can be configured with a serial interface linear encoder for MELSERVO-J3 Series. (Refer to page 7 on this brochure for the serial interface linear encoders.)
- Absolute position detection system is easily structured without a battery by using a serial interface ABS type linear encoder.

<Simple overview of Dual feedback control block>

Refer to "MR-J3-□B-RJ006 SERVO AMPLIFIER INSTRUCTION MANUAL" for more details.



Servo amplifier specifications (MR-J3-B type 100V/200V)

Servo amplifier model MR-J3-□-RJ006		10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB	10B1	20B1	40B1	
Main circuit power supply	Voltage / frequency (Note 1)	3-phase 200 to 230VAC 50/60Hz or 1-phase 200 to 230VAC 50/60Hz					3-phase 200 to 230VAC 50/60Hz								1-phase 100 to 120VAC 50/60Hz			
	Permissible voltage fluctuation	For 3-phase 200 to 230VAC: 3-phase 170 to 253VAC For 1-phase 200 to 230VAC: 1-phase 170 to 253VAC					3-phase 170 to 253VAC								1-phase 85 to 132VAC			
	Permissible frequency fluctuation	±5% maximum																
Control circuit power supply	Voltage / frequency	1-phase 200 to 230VAC 50/60Hz													1-phase 100 to 120VAC 50/60Hz			
	Permissible voltage fluctuation	1-phase 170 to 253VAC													1-phase 85 to 132VAC			
	Permissible frequency fluctuation	±5% maximum																
	Power consumption (W)	30									45				30			
Interface power supply		24VDC ±10% (required current capacity: 150mA (Note 2))																
Load side encoder interface	Serial interface		Mitsubishi high-speed serial communication															
	Pulse train interface	Input signal	ABZ phase differential input signal															
		Minimum phase difference	200ns															
Regenerative resistor/ tolerable regenerative power (W)	With no option (Amplifier built-in resistor)	—	10	10	10	20	20	100	100	130	170	—	—	—	—	10	10	
	With standard accessory (Note3, 4)	—	—	—	—	—	—	—	—	—	—	500 (800)	850 (1300)	850 (1300)	—	—	—	
Control system		Sine-wave PWM control / current control system																
Dynamic brake		Built-in										External option				Built-in		
Safety features		Overcurrent shutdown, regeneration overvoltage shutdown, overload shutdown (electronic thermal), servo motor overheat protection, encoder fault protection, regeneration fault protection, undervoltage / sudden power outage protection, overspeed protection, excess error protection																
Structure		Self-cooling open (IP00)					Fan cooling open (IP00)								Self-cooling open (IP00)			
Environment	Ambient temperature (Note5)	0 to 55°C (32 to 131°F) (non freezing), storage: -20 to 65°C (-4 to 149°F) (non freezing)																
	Ambient humidity	90% RH maximum (non condensing), storage: 90% RH maximum (non condensing)																
	Atmosphere	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust																
	Elevation	1000m or less above sea level																
	Vibration	5.9m/s ² maximum																
Mass (kg [lb])		0.8 (1.8)	0.8 (1.8)	1.0 (2.2)	1.0 (2.2)	1.4 (3.1)	1.4 (3.1)	2.3 (5.1)	2.3 (5.1)	4.6 (10)	6.2 (14)	18 (40)	18 (40)	19 (42)	0.8 (1.8)	0.8 (1.8)	1.0 (2.2)	

- Notes: 1. Rated output and rated speed of the servo motor used in combination with the servo amplifier are as indicated when using the power supply voltage and frequency listed. The torque drops when the power supply voltage is less than specified.
2. 150mA is the value when all of the input/output points are used. The current capacity can be stepped down according to the number of input/output points in use.
3. The values in () indicate when cooling fans (approx. 1.0m³/min, □92×2 units) are installed and the parameter No. PA02 is changed.
4. The servo amplifier (MR-J3-□KB-RZ006) without enclosed regenerative resistors is also available.
5. The MR-J3-350B-RJ006 or smaller servo amplifier can be installed closely. In this case, keep the ambient temperature within 0 to 45°C (32 to 113°F), or use them with 75% or less of the effective load rate.

Servo amplifier specifications (MR-J3-B type 400V)

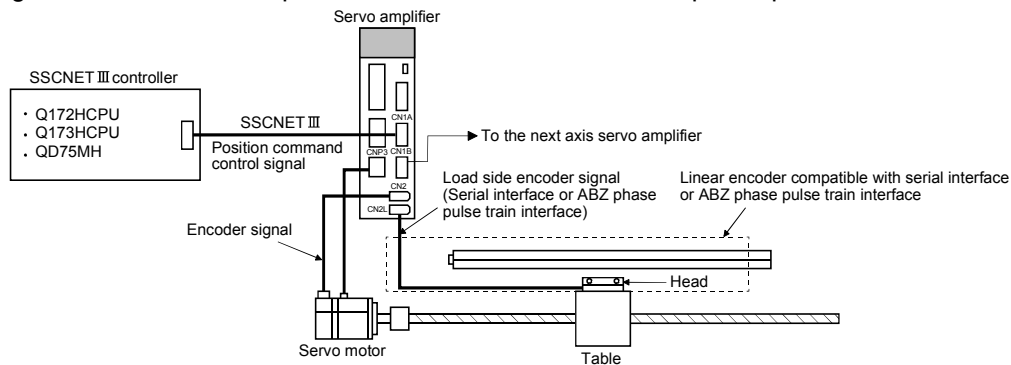
Servo amplifier model			MR-J3-11KB4-RJ006	MR-J3-15KB4-RJ006	MR-J3-22KB4-RJ006
Main circuit power supply	Voltage / frequency (Note 1)		3-phase 380 to 480VAC 50/60Hz		
	Permissible voltage fluctuation		3-phase 323 to 528VAC		
	Permissible frequency fluctuation		±5% maximum		
Control circuit power supply	Voltage / frequency		1-phase 380 to 480VAC 50/60Hz		
	Permissible voltage fluctuation		1-phase 323 to 528VAC		
	Permissible frequency fluctuation		±5% maximum		
	Power consumption (W)		45		
Interface power supply			24VDC ±10% (required current capacity: 150mA (Note 2))		
Load side encoder interface	Serial interface		Mitsubishi high-speed serial communication		
	Pulse train interface	Input signal	ABZ phase differential input signal		
		Minimum phase difference	200ns		
Regenerative resistor/ tolerable regenerative power (W)	With no option (Amplifier built-in resistor)		—	—	—
	With standard accessory (Note3, 4)		500 (800)	850 (1300)	850 (1300)
Control system			Sine-wave PWM control / current control system		
Dynamic brake			External option		
Safety features			Overcurrent shutdown, regeneration overvoltage shutdown, overload shutdown (electronic thermal), servo motor overheat protection, encoder fault protection, regeneration fault protection, undervoltage / sudden power outage protection, overspeed protection, excess error protection		
Structure			Fan cooling open (IP00)		
Environment	Ambient temperature		0 to 55°C (32 to 131°F) (non freezing), storage: -20 to 65°C (-4 to 149°F) (non freezing)		
	Ambient humidity		90% RH maximum (non condensing), storage: 90% RH maximum (non condensing)		
	Atmosphere		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust		
	Elevation		1000m or less above sea level		
	Vibration		5.9m/s ² maximum		
Mass (kg [lb])			18 (40)	18 (40)	19 (42)

- Notes: 1. Rated output and rated speed of the servo motor used in combination with the servo amplifier are as indicated when using the power supply voltage and frequency listed. The torque drops when the power supply voltage is less than specified.
2. 150mA is the value when all of the input/output points are used. The current capacity can be stepped down according to the number of input/output points in use.
3. The values in () indicate when cooling fans (approx. 1.0m³/min, □92×2 units) are installed and the parameter No. PA02 is changed.
4. The servo amplifier (MR-J3-□KB4-RZ006) without enclosed regenerative resistors is also available.

■ System configurations (MR-J3-B type)

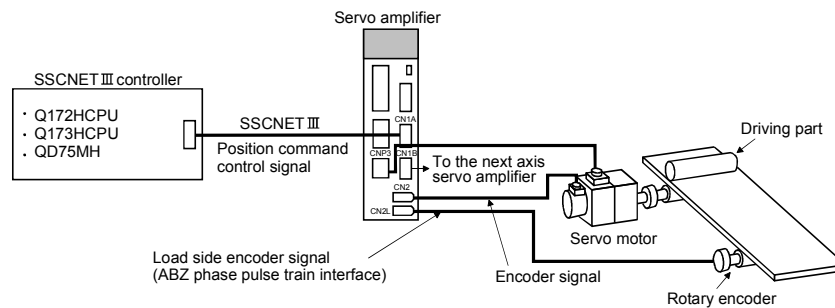
Fully closed loop control system can be easily structured by connecting the encoder to the CN2L connector (load side encoder interface).

1. When using a linear encoder compatible with serial interface or ABZ phase pulse train interface:



- Notes: 1. Compatible with the absolute position detection system when an ABS type encoder is used. In this case, the battery (MR-J3BAT) is not required.
2. Select a load side encoder in accordance with the following:
 $4096(2^{12}) \leq \text{the number of the load side encoder pulses per servo motor rotation} \leq 67108864(2^{26})$

2. When using a rotary encoder compatible with ABZ phase pulse train interface:

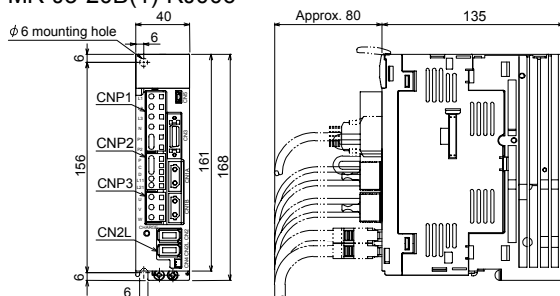


- Notes: 1. Not compatible with the absolute position detection system.
2. Select a load side encoder in accordance with the following:
 $4096(2^{12}) \leq \text{the number of the load side encoder pulses per servo motor rotation} \leq 67108864(2^{26})$

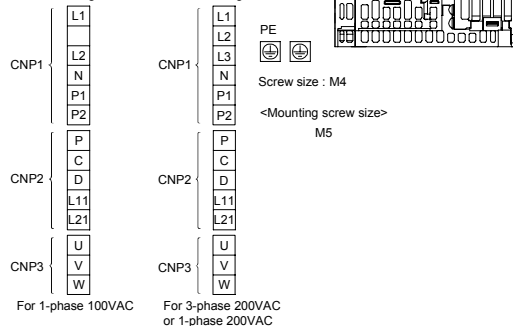
■ Servo amplifier dimensions

(Unit: mm)

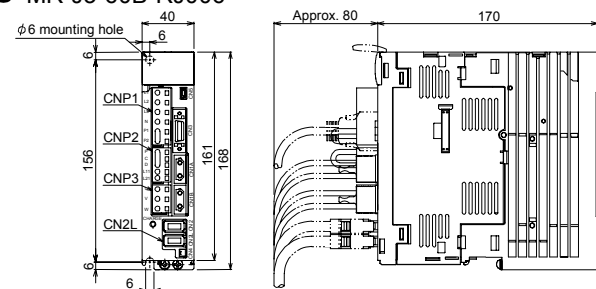
- MR-J3-10B(1)-RJ006
- MR-J3-20B(1)-RJ006



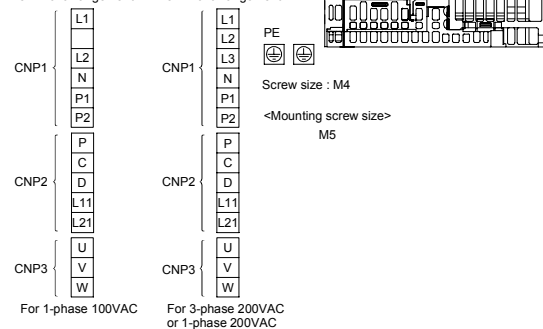
<Terminal arrangement> <Terminal arrangement>



- MR-J3-40B(1)-RJ006
- MR-J3-60B-RJ006



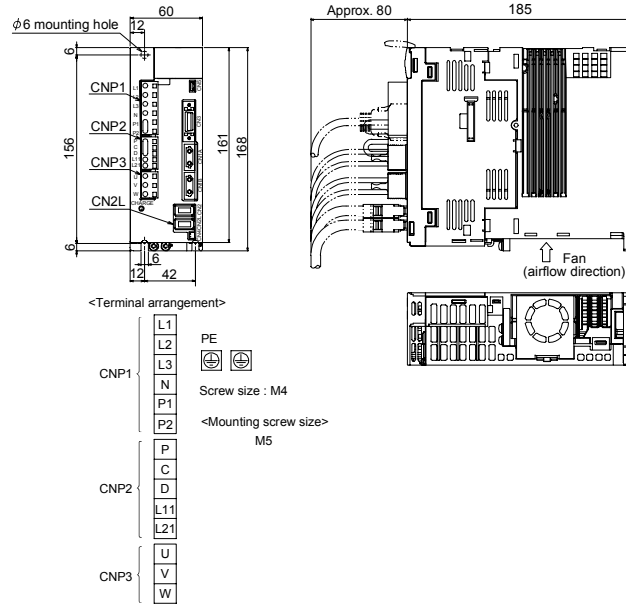
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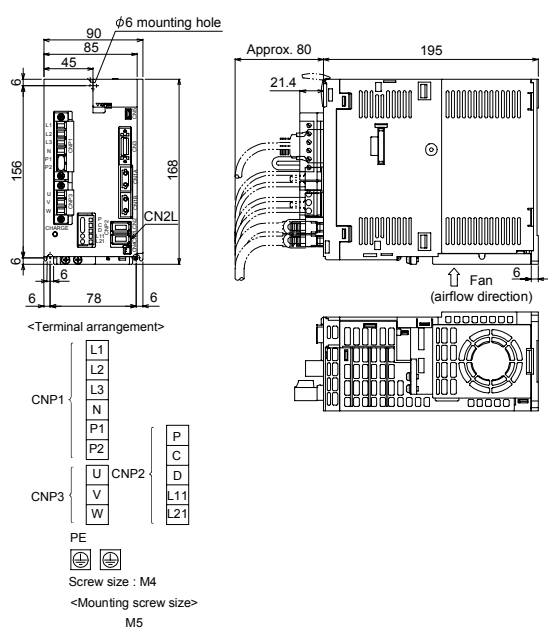
Servo amplifier dimensions

(Unit: mm)

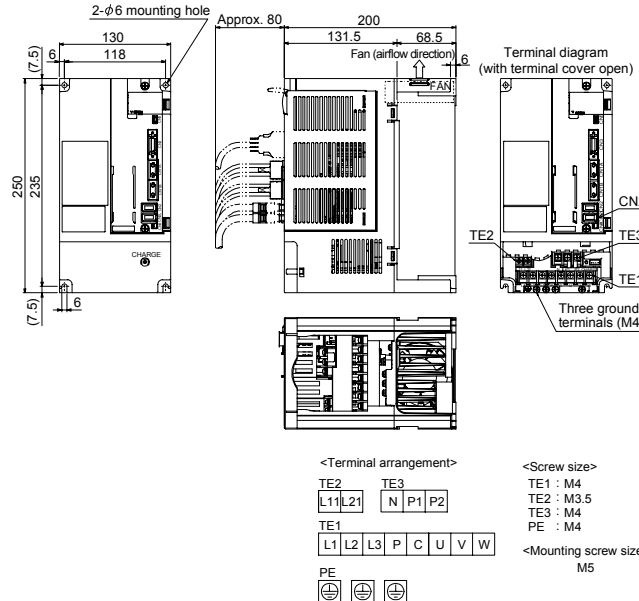
- MR-J3-70B-RJ006
- MR-J3-100B-RJ006



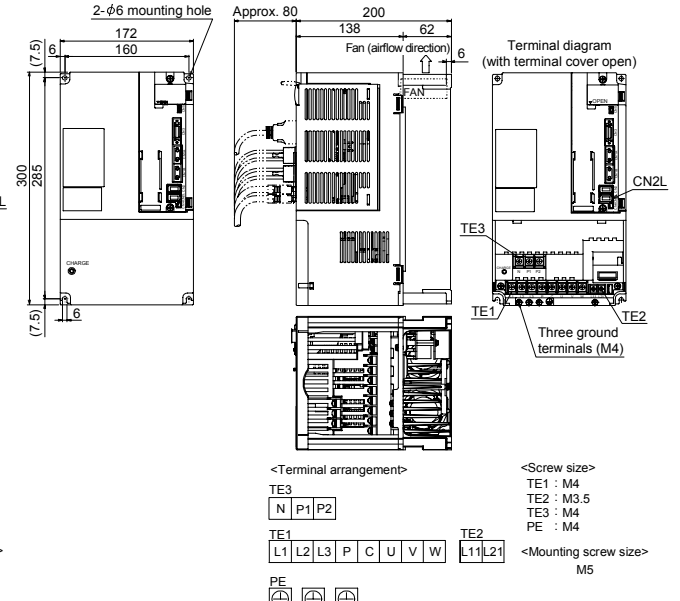
- MR-J3-200B-RJ006
- MR-J3-350B-RJ006



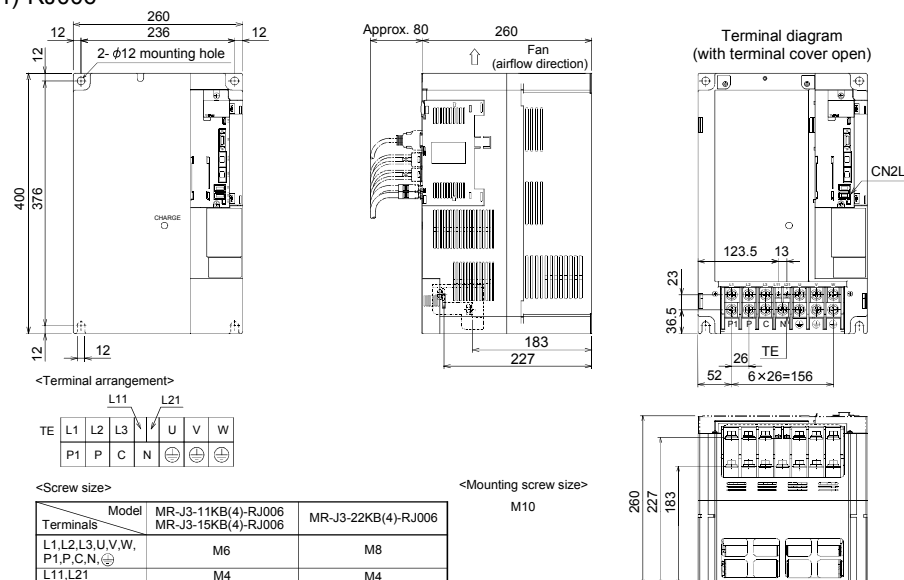
- MR-J3-500B-RJ006



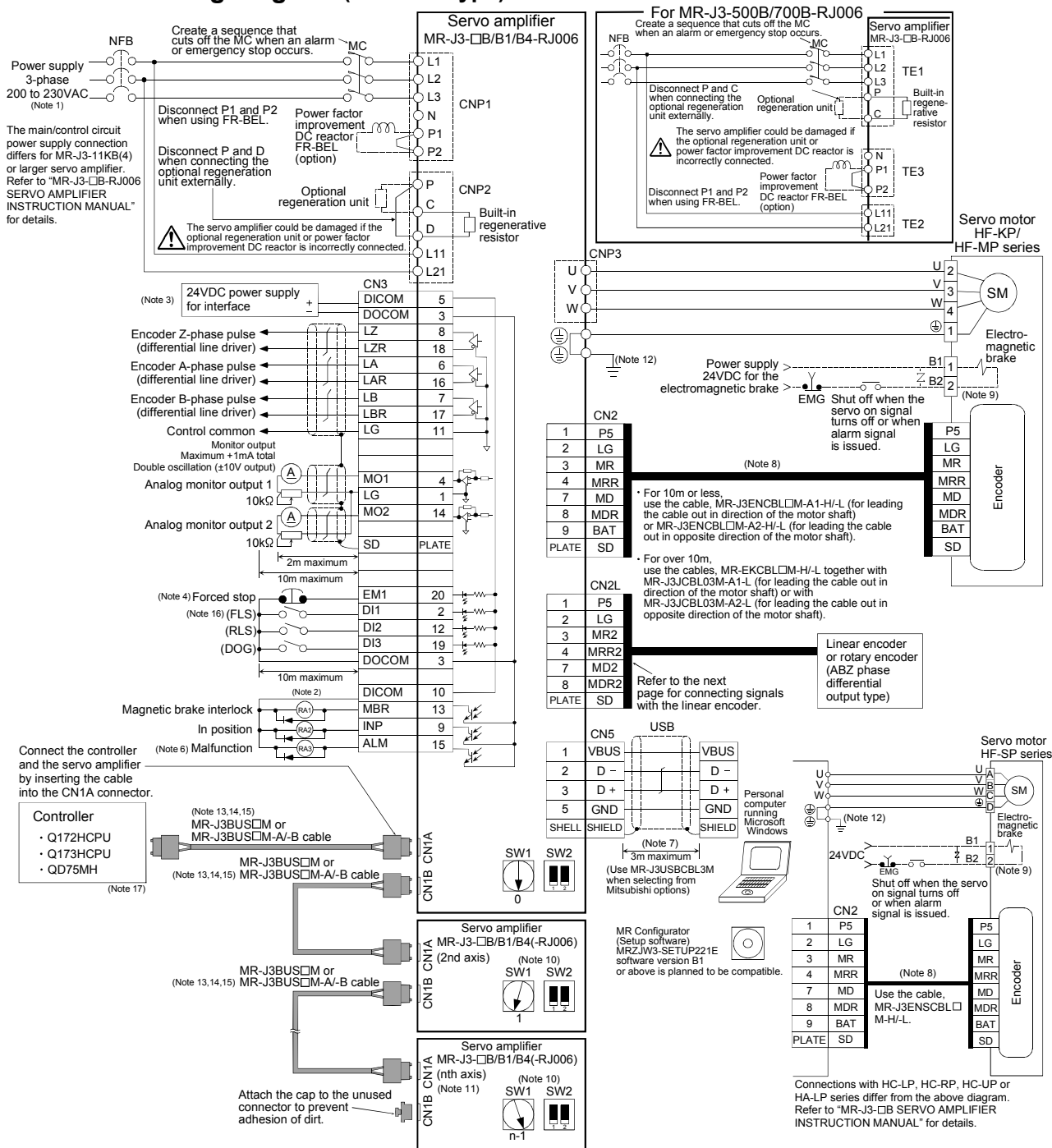
- MR-J3-700B-RJ006



- MR-J3-11KB(4)-RJ006
- MR-J3-15KB(4)-RJ006
- MR-J3-22KB(4)-RJ006

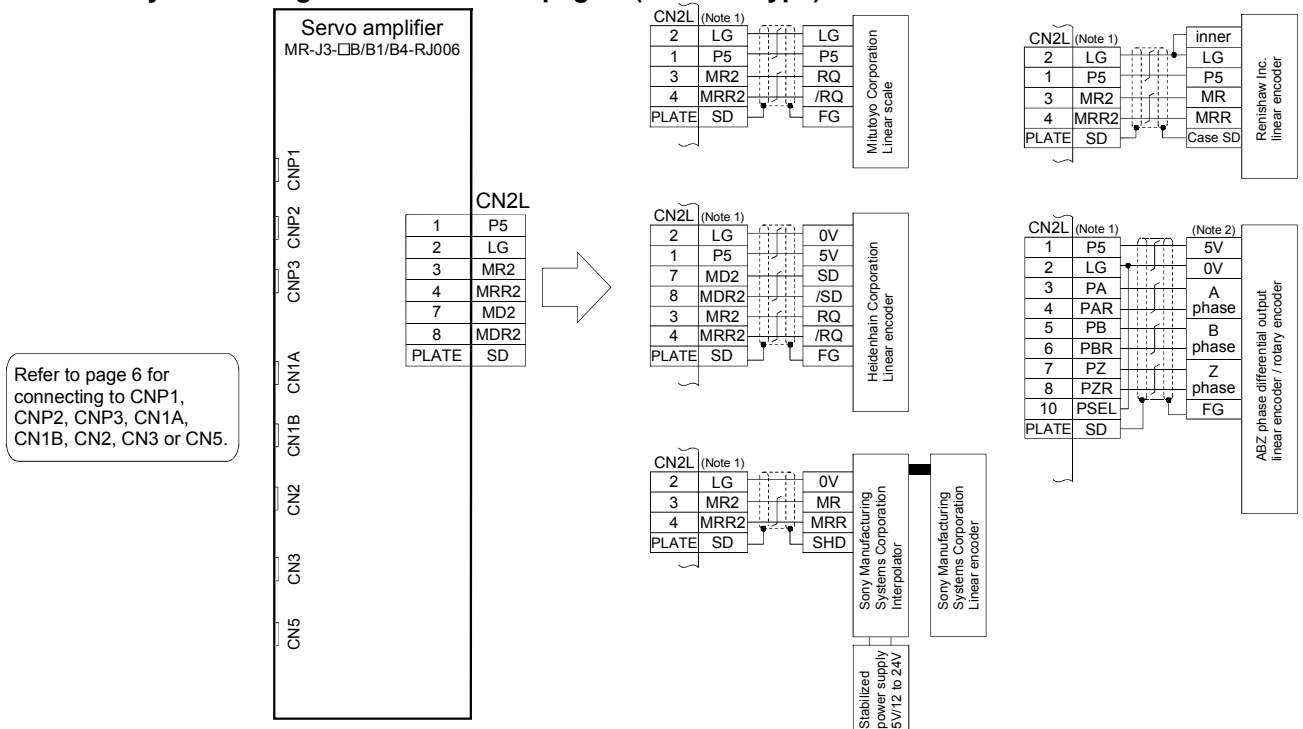


Standard wiring diagram (MR-J3-B type)



■ Connecting signals with the linear encoder

● For the system configurations 1 or 2 on page 4 (MR-J3-B type)

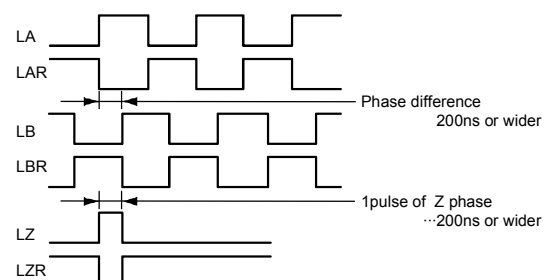


- Notes: 1. When manufacturing the linear encoder connection cable, use the optional CN2L connector (MR-J3CN2).
Refer to "MR-J3-□B-RJ006 SERVO AMPLIFIER INSTRUCTION MANUAL" for details on the wiring.
2. If the encoder's current consumption exceeds 350mA, supply power from an external source.

■ List of compatible linear encoders (Note1)

Linear encoder type	Manufacturer	Model	Resolution	Rated speed (Note 2)	Effective measurement length (maximum)	Communi- cation method	Absolute position system
Mitsubishi serial interface compatible	Mitutoyo Corporation	AT343A	0.05μm	2.0m/s	3000mm	2-wire type	Possible
		AT543A-SC		2.5m/s	2200mm		
		ST741A	0.5μm	4.0m/s	3000mm		
	Heidenhain Corporation	LC491M (Note 3)	0.05μm	2.0m/s	2040mm	4-wire type	Possible
	Sony Manufacturing Systems Corporation	SL710+ PL101-R/RH +MJ830 or MJ831	0.2μm (Note 4)	6.4m/s	3000mm	2-wire type	Impossible
		SH13 +MJ830 or MJ831	0.005μm (Note 4)	1.4m/s	1240mm		Impossible
	Renishaw Inc.	RGH26P	5μm	4.0m/s	70000mm	2-wire type	Impossible
		RGH26Q	1μm	3.2m/s			Impossible
		RGH26R	0.5μm	1.6m/s			Impossible
ABZ phase differential output type (Note 5)	Heidenhain Corporation	LIDA485+APE391M	0.005μm (20/4096μm)	4.0m/s	30040mm	4-wire type	Impossible
		LIDA487+APE391M			6040mm		
ABZ phase differential output type (Note 5)	Not designated	—	Within tolerable resolution range	Depends on linear encoder	Depends on linear encoder	Differential 3-pair type	Impossible

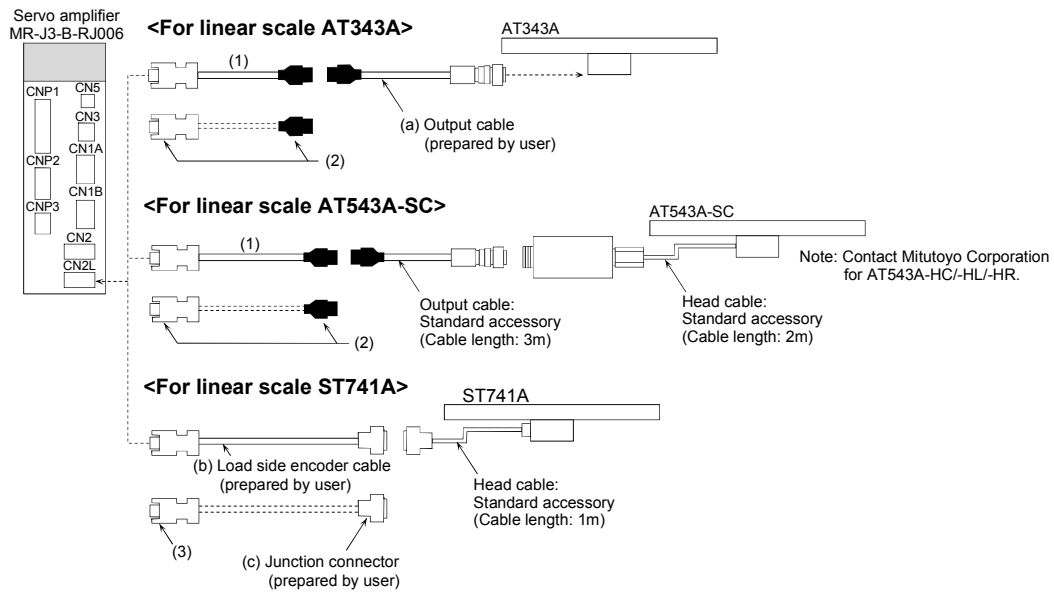
- Notes: 1. Consult with each linear encoder manufacturer for details on the linear encoder's working environment and specifications such as ambient temperature, vibration resistance and protection level. Also, contact the manufacturer when using the linear encoder in a high electrostatic noise environment.
2. The indicated values are the linear encoder's rated speed when used in combination with the Mitsubishi fully closed loop control compatible servo amplifier. The values may differ from each manufacturer's specifications.
3. The linear encoder could malfunction if the ambient temperature is too high. Keep the linear encoder's ambient temperature within the temperature range specified by the manufacturer.
4. The resolution differs according to the setting value of the interpolator, MJ830/MJ831, made by Sony Manufacturing Systems Corporation.
5. Output the A-phase, B-phase and Z-phase signals in the differential line driver. The phase difference of A-phase pulse and B-phase pulse, and the width of Z-phase pulse must be 200ns or wider. Zero point return is not possible with a linear encoder which is not equipped with a Z phase.



Options for CN2L connector

Refer to "MELSERVO-J3 Catalog" for details on options for the connectors other than CN2L.
Refer to "●Options available at Mitsubishi" on page 9 for the following (1) to (3).

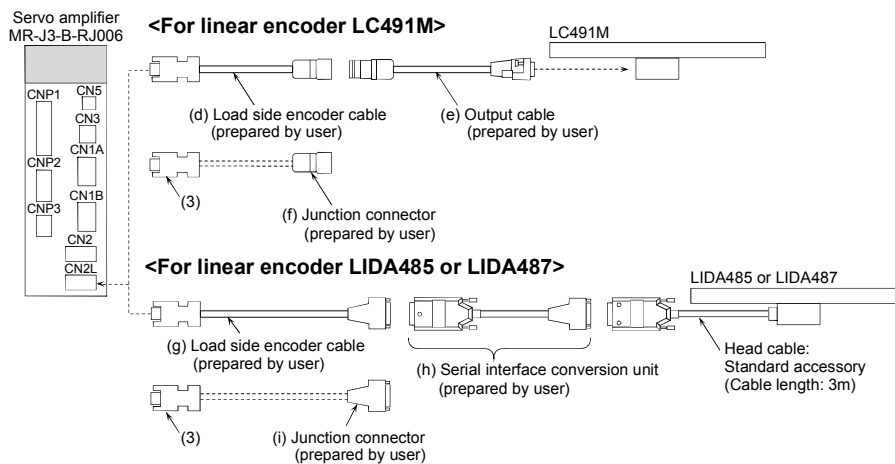
1. Linear scales made by Mitutoyo Corporation



Contact Mitutoyo Corporation for (a) to (c).

- (a) Part No. 09BAA598A: 0.2m, Part No. 09BAA598B: 2m or Part No. 09BAA598C: 3m, made by Mitutoyo Corporation
- (b) Part No. 06ACF117A: 5m or Part No. 06ACF117B: 10m, made by Mitutoyo Corporation
- (c) HDAB-15S (shell) and HDA-CTH (plug case), made by HIROSE ELECTRIC CO., LTD.

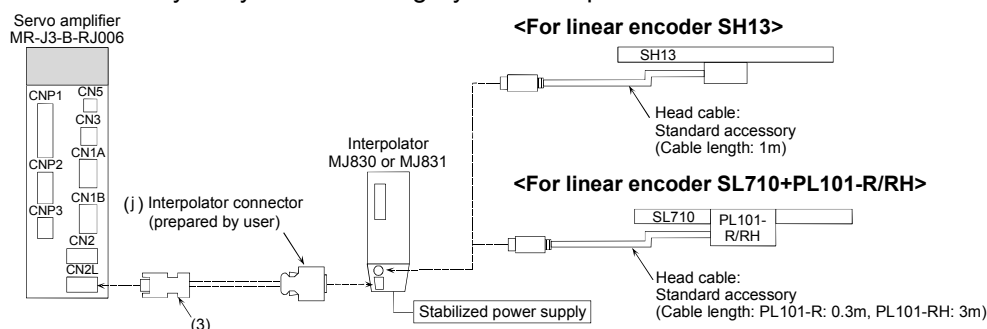
2. Linear encoders made by Heidenhain Corporation



Contact Heidenhain Corporation for (d) to (i).

- (d) made by Heidenhain Corporation
- (e) 337 439-XX...□m, made by Heidenhain Corporation
- (f) 291697-26 (17-pin coupling, female), made by Heidenhain Corporation
- (g) 366 419-XX...□m, made by Heidenhain Corporation
- (h) APE391M (Cable length: 0.5m), made by Heidenhain Corporation
- (i) D-SUB 15-pin (female)

3. Linear encoders made by Sony Manufacturing Systems Corporation

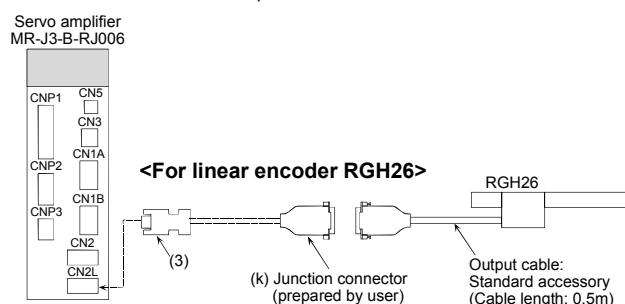


Contact Sony Manufacturing Systems Corporation for (j).

(j) 10114-3000VE (connector) and 10314-52F0-008 (shell kit), made by 3M or an equivalent product

4. Linear encoder made by Renishaw Inc.

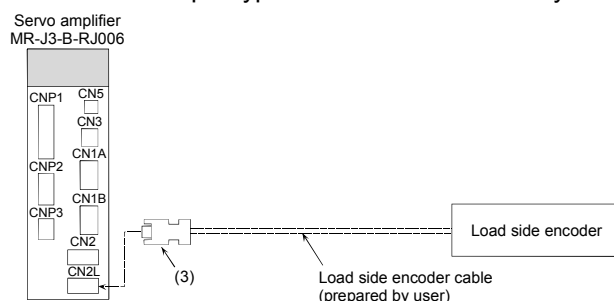
● For linear encoder RGH26P, RGH26Q or RGH26R



Contact Renishaw Inc. for (k).

(k) D-SUB 15-pin (female)

5. ABZ phase differential output type linear encoder or rotary encoder



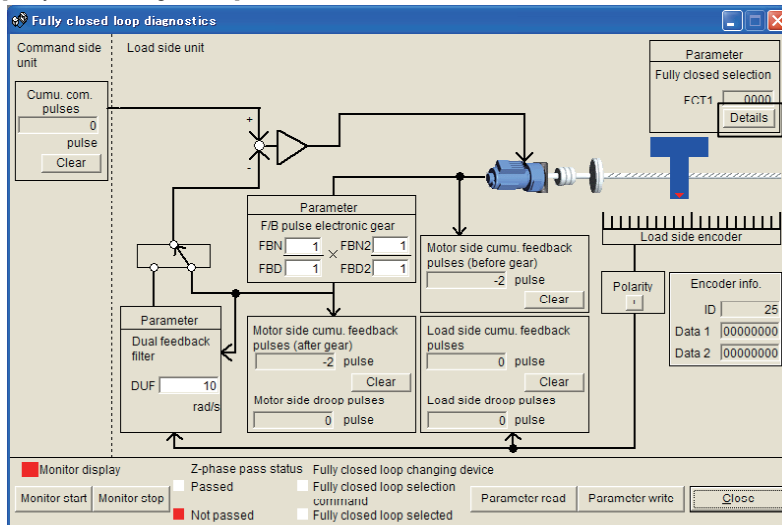
● Options available at Mitsubishi

Item	Model	Description
Load side encoder cable	(1) CN2L cable	<p>Amplifier-side CN2L connector 36210-0100FD (receptacle, 3M) 36310-3200-008 (shell kit, 3M), or 54599-1019 (connector set, Molex)</p> <p>Junction connector (made by Tyco Electronics AMP) 1-172161-9 (housing) 170359-1 (connector pin) MTI-0002 (cable clamp, made by TOA ELECTRIC INDUSTRIAL)</p>
	(2) Connector set for CN2L	<p>Amplifier-side CN2L connector 54599-1019 (connector set, Molex), or 36210-0100FD (receptacle, 3M) 36310-3200-008 (shell kit, 3M)</p> <p>Junction connector (made by Tyco Electronics AMP) 1-172161-9 (housing) 170359-1 (connector pin) MTI-0002 (cable clamp, made by TOA ELECTRIC INDUSTRIAL)</p> <p><Applicable cable example> Wire size: 0.3mm² (AWG22) Completed cable outer diameter: ϕ 8.2mm Crimping tool (91529-1) is required.</p>
	(3) CN2L connector	<p>Amplifier-side CN2L connector 36210-0100FD (receptacle, 3M) 36310-3200-008 (shell kit, 3M), or 54599-1019 (connector set, Molex)</p>

■ Fully closed loop diagnostic functions of MR Configurator (Setup software)

With the fully closed loop diagnostic functions, monitoring and reading/writing of parameters related to the fully closed loop function are possible.

[Fully closed diagnostics] window



[Parameter-Fully closed selection] window

Note: The screens shown on this page are for reference and may differ from the actual screens.

● Items displayed in the [Fully closed diagnostics] window

Item	Description
Cumu. com. pulses	Counts and displays the position command input pulses. Resets to 0 by pressing the “Clear” button.
Motor side cumu. feedback pulses (before gear)	Counts and displays the feedback pulses from the servo motor encoder. (Motor encoder unit) Resets to 0 by pressing the “Clear” button.
Motor side cumu. feedback pulses (after gear)	Counts and displays the feedback pulses from the servo motor encoder. (Load side encoder unit) Resets to 0 by pressing the “Clear” button.
Load side cumu. feedback pulses	Counts and displays the feedback pulses from the load side encoder. Resets to 0 by pressing the “Clear” button.
Motor side droop pulses	Displays the difference between the motor side position and the commanded position.
Load side droop pulses	Displays the difference between the load side position and the commanded position.
Polarity	Displays “+” or “-” according to the load side encoder polarity.
Encoder info.	Displays information about the load side encoder. The displayed items vary depending on the type of the load side encoder.
Z-phase pass status	Displays Z-phase pass status of the motor encoder when the fully closed loop system is “Invalid”. Displays Z-phase pass status of the load side encoder when the fully closed loop system is “Valid”.
Fully closed loop changing device	Displays only when “Semi closed loop control/Fully closed loop control changing” is selected for the fully closed loop system. Displays state of the Semi closed loop control/Fully closed loop control changing bit and internal state selected.
Monitor display	Starts monitoring by pressing the “Monitor start” button. Stops monitoring by pressing the “Monitor stop” button.
Parameter read	Reads all parameters displayed on the window from the servo amplifier and displays them.
Parameter write	Writes all parameters displayed on the window into the servo amplifier.

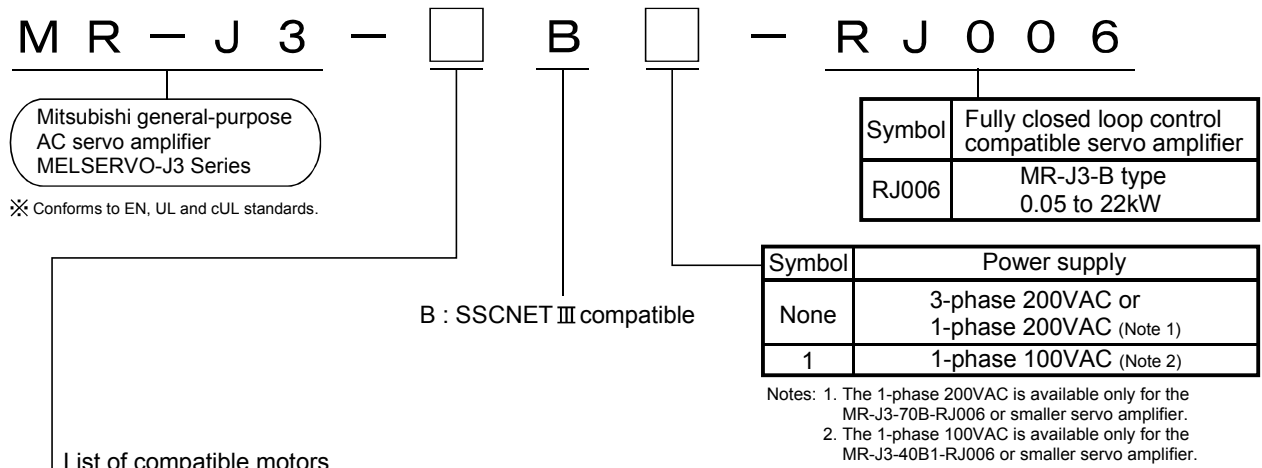
● Items displayed in the [Parameter-Fully closed selection] window

Displays the [Parameter-Fully closed selection] window by pressing the “Details” button in the [Fully closed diagnostics] window.

Item	Description
Fully closed loop function	Selects the fully closed loop function from “Always valid” or “Semi/Fully closed loop change”. When using this function, validate the fully closed loop system with the parameter No. PA01.
Load side encoder polarity	Selects the load side encoder polarity with “+” or “-”.
Control error detection method	Selects the fully closed loop control error detection method.
Position deviation error detection system	Selects the detection system regarding to the position deviation error of the fully closed loop control error detection function.
Speed deviation error detection	Specifies the speed deviation error detection level used in the fully closed loop control error detection function.
Position deviation error detection	Specifies the position deviation error detection level used in the fully closed loop control error detection function.

■ Model configurations

● For servo amplifier 100V/200V



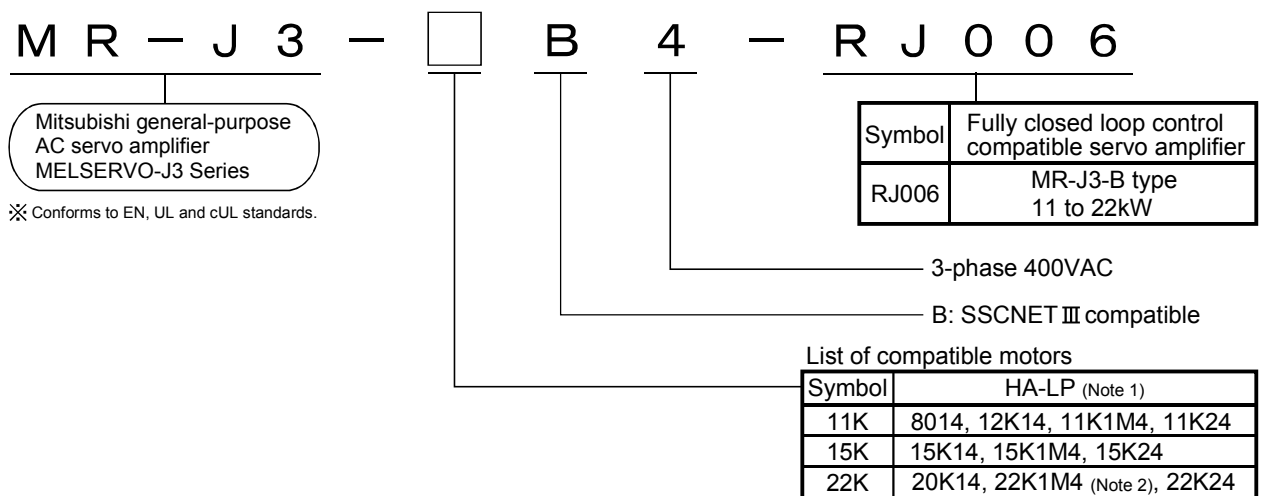
Symbol	HF-KP (Note 1)	HF-MP (Note 1)	HF-SP (Note 1)	HC-LP (Note 1)	HC-RP (Note 1)	HC-UP (Note 1)	HA-LP (Note 2)
10	053, 13	053, 13	—	—	—	—	—
20	23	23	—	—	—	—	—
40	43	43	—	—	—	—	—
60	—	—	51, 52	52	—	—	—
70	73	73	—	—	—	72	—
100	—	—	81, 102	102	—	—	—
200	—	—	121, 201, 152, 202	152	103, 153	152	—
350	—	—	301, 352	202	203	202	—
500	—	—	421, 502	302	353, 503	352, 502	502
700	—	—	702	—	—	—	601, 701M, 702
11K	—	—	—	—	—	—	801, 12K1, 11K1M, 11K2
15K	—	—	—	—	—	—	15K1, 15K1M, 15K2
22K	—	—	—	—	—	—	20K1, 25K1, 22K1M, 22K2

Notes: 1. The HF-KP, HF-MP, HF-SP, HC-LP, HC-RP or HC-UP series is compatible with any amplifier software version.

2. The HA-LP series is compatible with the following amplifier software version:

- HA-LP701M, 502, 702: Version A0 or above
- HA-LP601, 801, 12K1, 15K1, 20K1, 25K1, 11K1M, 15K1M, 22K1M, 11K2, 15K2, 22K2: Version B0 or above

● For servo amplifier 400V



Notes: 1. The HA-LP series is compatible with the following amplifier software version:

- HA-LP8014, 12K14, 15K14, 20K14, 11K1M4, 15K1M4, 11K24, 15K24, 22K24: Version B0 or above

2. Contact your dealer for the delivery schedule of the servo motor and compatible servo amplifier software version.

■ MEMO